FINISHED FILTER ROD DESCRIPTIVE

CABARRUS COUNTY
MARLBORO "RED - WHT TPG" ULTRA LIGHTS 83MM REGULAR FTB
BRAND CODE-2130 (STD)

EFFECTIVE DATE: 11/30/92
STANDARD PRODUCTION

MACHINE TYPE	: KDF-2			
FILTER ROD LENGTH	: 108.0	MM		
FILTER CIRCUMFERENCE	: 24.45	MM (LASER)		
NUMBER UP	: 4			
PLUG LENGTH	: 27.0	MM		
ROD R.T.D.	: 19.40	IN. H2O (TOTAL ENCAP)		
PLUG R.T.D.	: 4.85	IN. H2O		
PLASTICIZER	: TRIACETIN PZ			05-800-A
APPLICATION PERCENT	: 8.00	% OF DRY WEIGHT		
APPLICATION WEIGHT	: 5.66	GRAMS/100 RODS	1.41	GRAMS/25 RODS
FILTER TOW	: FT-222 #10(EASTMAN)			05-222-E
	: FT-222 #10(CELANESE)			05-222-C
DENIER PER FILAMENT	: 2.6			
TOTAL DENIER	: 42,000			
CROSS SECTION	: # 10			
PLUG WRAP	: 26.25MM X 3500M DEXTER 9326			06-206-A
ANCHOR ADHESIVE	: UPACO 6735-A		PVA	62-088-A
GLUE APP. FOR ANCH. ADH.	: SINGLE GLUE LINE			
LAP ADHESIVE	: FULLER HM 8229CH			61-428-A
DRY WEIGHT	: 70.72	GRAMS/100 RODS	17.68	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	: 70.96	GRAMS/100 RODS	17.74	GRAMS/25 RODS
WET WEIGHT W/ GLUE	: 76.62	GRAMS/100 RODS	19.15	GRAMS/25 RODS

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REASON FOR CHANGE : PLASTICIZER APPLICATION RATE CHANGED FROM 7.00% TO
: 8.00% OF DRY WEIGHT TO IMPROVE OVERALL QUALITY.
: APPLICABLE TARGET WEIGHTS ADJUSTED ACCORDINGLY.
: OK TO MIX FINISHED FILTER RODS.

PREPARED BY : C. F. VEALEY
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APPROVED BY: T Cutler

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